

1 **RWTH OCR: A Large Vocabulary Optical** 2 **Character Recognition System for Arabic** 3 **Scripts**

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5 **Abstract** We present a novel large vocabulary OCR system, which implements a
6 confidence- and margin-based discriminative training approach for model adap-
7 tation of an HMM based recognition system to handle multiple fonts, different
8 handwriting styles, and their variations. Most current HMM approaches are HTK
9 based systems which are maximum-likelihood (ML) trained and which try to adapt
10 their models to different writing styles using writer adaptive training, unsupervised
11 clustering, or additional writer specific data. Here, discriminative training based
12 on the Maximum Mutual Information (MMI) and Minimum Phone Error (MPE)
13 criteria are used instead. For model adaptation during decoding, an unsupervised
14 confidence-based discriminative training within a two-pass decoding process is pro-
15 posed. Additionally, we use neural network based features extracted by a hierar-
16 chical multi-layer-perceptron (MLP) network either in a hybrid MLP/HMM ap-
17 proach or to discriminatively retrain a Gaussian HMM system in a tandem approach.
18 The proposed framework and methods are evaluated for closed-vocabulary isolated
19 handwritten word recognition on the IfN/ENIT Arabic handwriting database, where
20 the word-error-rate is decreased by more than 50% relative compared to a ML
21 trained baseline system. Preliminary results for large-vocabulary Arabic machine
22 printed text recognition tasks are presented on a novel publicly available newspaper
23 database.

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1 Introduction

In this work, we describe our novel large vocabulary optical character recognition (OCR) system. Our hidden Markov model (HMM) based RWTH OCR system is based on a publicly available state-of-the-art large vocabulary continuous speech recognition (LVCSR) framework which has been designed for the special requirements of research applications and supports for grid-computing.

The aim of this work is to analyze for Arabic handwriting and machine printed text recognition tasks the effect of discriminative MMI/MPE training and the incorporation of a margin and a confidence term into discriminative criteria. Therefore none of the preprocessing steps commonly applied in handwriting recognition like binarization, deskewing, deslanting or size-normalization are used.

The focus of this work shall be on offline handwriting recognition of closed-vocabulary isolated Arabic words and large open-vocabulary machine-printed Arabic text recognition tasks in combination with n-gram language models. More explicitly, the novelties of our investigation are as follows:

1. Conversion of a state-of-the-art large vocabulary speech recognition framework for handwritten and machine-printed OCR.
2. Analysis of offline handwritten and machine-printed Arabic text recognition.
3. Direct evaluation of the utility of the margin term in MMI/MPE based training. Ideally, we can turn on/off the margin term in the optimization problem.
4. Direct evaluation of the utility of an additional confidence term. Ideally, we improve over the best trained system by retraining the system with unsupervised labeled test data.
5. Evaluation on state-of-the-art systems. Ideally, we directly improve over the best discriminative system, e.g. conventional (i.e., without margin) MMI/MPE for handwriting recognition.
6. Evaluation of hybrid MLP/HMM and discriminatively retrained MLP-GHMM tandem approaches.

The remainder of this chapter is structured as follows: First, the background in described in Section 2. Next, Section 3 gives a system overview, whereas the RWTH OCR software framework is presented in Section 4. The datasets we used for evaluating the proposed framework are explained in Section 5 where especially our ongoing work in creating a publicly available database for Arabic machine-printed text recognition is presented in Section 5.2. Experimental results are presented in Section 6, and finally, the chapter is concluded in Section 7.

2 Background

From a system point of view, many approaches for Arabic handwriting recognition [3] in the past were HMM based systems using the Hidden Markov Model Toolkit (HTK) [78]. BBN's Glyph HMM system "Byblos" [46, 51, 67], has been extended

1 to “PLATO” [52] within the MADCAT [57] project, and is used for handwriting
2 and machine-printed OCR tasks. SIEMENS [70] showed how to convert a Latin
3 OCR system to Arabic handwritings. Other projects like OCRopus¹ or Tesseract²
4 currently do not support the recognition of Arabic scripts, and apparently only a few
5 commercial applications like Readiris³ and NovoDynamics VERUS⁴ can support
6 those cursive scripts.

7 Many commercial machine-printed OCR products or systems described in the
8 published literature developed their recognition algorithms on isolated characters
9 [45]. These systems usually assumed that characters can be segmented accurately as
10 a first step, and made hard decisions at each stage which resulted in an accumulation
11 of errors, thus broken and touching characters were responsible for the majority
12 of errors. Obviously these assumptions are too strong for degraded or handwritten
13 documents, or font-free approaches [37].

14 Such approaches were surpassed by late-decision systems, e.g. tools developed
15 by the speech recognition community, such as hidden Markov models (HMMs).
16 In these systems, multiple hypotheses about both segmentations and identities are
17 maintained, and the final decisions are made at the end of an observation sequence
18 by tracing back the local decisions which led to the best global hypothesis [34].
19 Similar to the framework presented in [67, 51] our novel RWTH OCR system is
20 able to recognize Arabic handwritten *and* machine printed text.

21 State-of-the-art speech recognition systems are based on discriminative Gaussian
22 HMMs (GHMMs), where major points of criticism of this conventional approach
23 are the indirect parameterization of the posterior model, the nonconvexity of the
24 conventional training criteria, and the insufficient flexibility of the HMMs to incor-
25 porate additional dependencies and knowledge sources [28]. State-of-the-art hand-
26 written text recognition systems are usually based on HMMs too [7, 22, 70], but
27 are typically trained using the maximum-likelihood (ML) criterion. Hybrid neural
28 network based systems like RNN / CTC [27], MLPs / HMM [21] or tandem based
29 approaches like MLP-GHMM [71] were recently very successful in online and of-
30 fline handwriting recognition. However, most of the tandem based approaches use
31 an ML based training criterion to retrain the GHMMs.

32 Typical training criteria for string recognition like for example minimum phone
33 error (MPE) and maximum mutual information (MMI) in speech recognition are
34 based on a (regularized) loss function. In contrast, large margin classifiers - the de-
35 facto standard in machine learning - maximize the separation margin. An additional
36 loss term penalizes misclassified samples.

37 The MMI training criterion has been used in [55] to improve the performance
38 of an HMM based offline Thai handwriting recognition system for isolated charac-
39 ters. They propose a feature extraction based on a block-based PCA and composite
40 image features, which are reported to be better at discriminating Thai confusable

¹ <http://code.google.com/p/ocropus/>

² <http://code.google.com/p/tesseract-ocr/>

³ <http://www.irislink.com/readiris/>

⁴ <http://www.novodynamics.com/>

1 characters. In [8], the authors apply the Minimum Classification Error (MCE) crite-
 2 rion to the problem of recognizing online unconstrained-style characters and words,
 3 and report large improvements on a writer-independent character recognition task
 4 when compared to an ML trained baseline system.

5 Similar to systems presented in [54, 12, 52], we apply the MMI/MPE criterion,
 6 but modified by a margin term. This margin term can be interpreted as an additional
 7 observation-dependent prior weakening the true prior [35], and is identical with the
 8 support vector machine (SVM) optimization problem of log-linear models [30].

9 The most common way for unsupervised adaptation is the use of the automatic
 10 transcription of a previous recognition pass without the application of confidence
 11 scores. Many publications in automatic speech recognition (ASR) have shown that
 12 the application of confidence scores for adaptation can improve recognition results.
 13 However, only small improvements are reported for maximum likelihood linear re-
 14 gression (MLLR) adaptation [25, 60, 62] or confidence-based constrained MLLR
 15 (CMLLR) adaptation [5]. In addition to the margin concept, the MMI/MPE training
 16 criteria are extended in this work by an additional confidence term [15] to allow for
 17 novel unsupervised model adaptation.

18 3 System Overview

19 In offline handwriting recognition, we are searching for an unknown word sequence
 20 $w_1^N := w_1, \dots, w_N$, for which the sequence of features $x_1^T := x_1, \dots, x_T$ fits best to the
 21 trained models. We maximize the posterior probability $p(w_1^N | x_1^T)$ over all possible
 22 word sequences w_1^N with unknown number of words N . This is modeled by Bayes'
 23 decision rule:

$$x_1^T \rightarrow \hat{w}_1^N(x_1^T) = \arg \max_{w_1^N} \{p^\kappa(w_1^N) p(x_1^T | w_1^N)\} \quad (1)$$

24 with κ being a scaling exponent of the language model.

25 Especially in Arabic handwriting with its position dependent glyphs [44], large
 26 white-spaces can occur between isolated-, beginning-, and end-shaped characters
 27 (see Figure 1 (a)). As a specific set of characters is only connectable from the right
 28 side, such words have to be cut into parts (Part of Arabic Word (PAW)). Due to
 29 ligatures and diacritics in Arabic handwriting, the same Arabic word can be written
 30 in several writing variants, depending on the writer's handwriting style.

In this work, we use a writing variant model refinement [19] of our visual model

$$p(x_1^T | w_1^N) = \max_{v_1^N | w_1^N} \{p_{\Lambda_v}^\alpha(v_1^N | w_1^N) p_{\Lambda_{e,t}}^\beta(x_1^T | v_1^N, w_1^N)\} \quad (2)$$

31 with v_1^N a sequence of unknown writing variants, α a scaling exponent of the writing
 32 variant probability depending on a parameter set Λ_v , and β a scaling exponent of the
 33 visual model depending on a parameter set $\Lambda_{e,t}$ for emission and transition model.

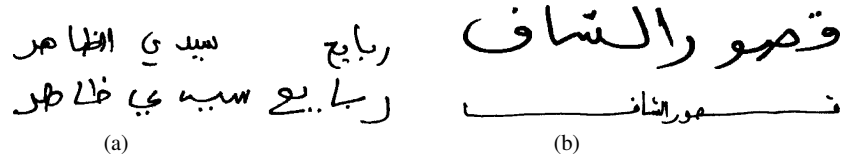


Fig. 1 Two examples where each column shows the same Tunisian town name: large white-spaces (a) and a large stretching of long drawn-out characters (b) occurs often in Arabic handwriting. Therefore an adequate modeling of white-spaces and state-transition penalties are important parts to be tuned in an HMM based Arabic handwriting recognition system.

1 During training, a corpus and lexicon with supervised writing variants instead
 2 of the commonly used unsupervised writing variants can be used, during decoding,
 3 the writing variants can only be used in an unsupervised manner. Obviously, the
 4 supervised writing variants in training can lead to better trained glyph models only
 5 if the training corpora have a high annotation quality. Usually, the probability $p(v|w)$
 6 for a variant v of a word w is considered as uniformly distributed [17]. Here we use
 7 the count statistics as probability

$$p(v|w) = \frac{N(v, w)}{N(w)} \quad (3)$$

8 where the writing variant counts $N(v, w)$ and the word counts $N(w)$ are estimated
 9 from the corresponding training corpora, and represent how often these events were
 10 observed. Note that $\sum_{v'} \frac{N(v', w)}{N(w)} = 1$. The scaling exponent α of the writing variant
 11 probability of Equation 2 can be adapted in the same way as it is done for the lan-
 12 guage model scale κ in Equation 1.

13 3.1 Feature Extraction

14 The images are scaled down to a fixed height while keeping their aspect ratio.
 15 We extract simple appearance-based image slice features x'_t at every time step
 16 $t = 1, \dots, T$ which are augmented by their spatial derivatives in horizontal direc-
 17 tion $\Delta = x'_t - x'_{t-1}$. Note that many systems divide the sliding window itself into
 18 several sub-windows and extract different features within each of the sub-windows
 19 [6, 36, 55, 70]

20 In order to incorporate temporal and spatial context into the features, we concate-
 21 nate 7 consecutive features in a sliding window with maximum overlap, which are
 22 later reduced by a PCA transformation matrix to a feature vector x_t of dimension 30
 23 (see Figure 2).

24 Without any preprocessing of the input images, the simple appearance-based im-
 25 age slice features $x_t = [x'_t, \Delta]$ together with their corresponding state alignments can
 26 then be processed by a hierarchical MLP framework originally described in [76].

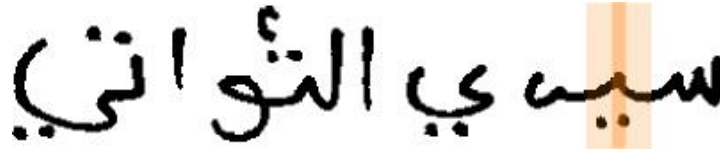


Fig. 2 Right-to-left sliding PCA window over input images without any preprocessing for Arabic handwriting.

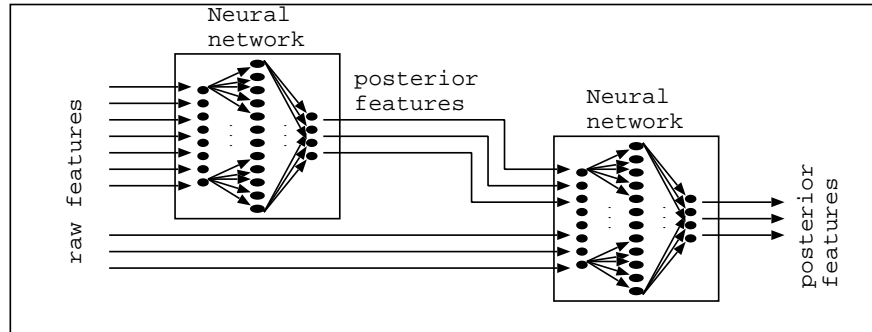


Fig. 3 Hierarchical MLP network for discriminative feature extraction in OCR

1 Depending on the MLP hierarchy, preprocessing, and postprocessing operations,
 2 several feature sets can be generated. In order to incorporate temporal and spatial
 3 context into the features, we concatenate consecutive features in a sliding window,
 4 where the MLP outputs are later reduced by a PCA or LDA transformation (cf.
 5 Figure 3). Two different MLPs are trained, RAW and TRAP-DCT networks, where
 6 network details are given in Section 6.

7 Instead of using log-PCA/LDA reduced MLP posterior features for retraining
 8 a Gaussian HMM system, log-posterior features can be directly used without any
 9 reduction in a hybrid MLP/HMM framework [9], as briefly described in Section 3.2.

10 **3.2 Visual Modeling**

11 **Arabic handwriting.** Depending on the position in an Arabic word, most of the 28
 12 characters can have up to 4 different shapes [44]. Here we use position dependent
 13 glyph models to model the different presentation forms, and due to ligatures, a total
 14 of 120 glyph models and one white-space model have to be estimated for the
 15 IfN/ENIT tasks (see Section 6). Additionally, a large stretching of long drawn-out
 16 glyphs occurs often in Arabic handwriting (see Figure 1 (b)). Therefore, we use
 17 very low loop penalties but higher skip penalties for our HMM state transitions (see
 18 Figure 4 (a)).

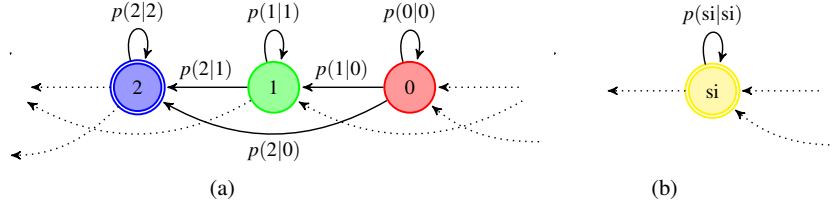


Fig. 4 Different HMM topologies and transition probabilities are used for character models (a) and white-space models (b) in Arabic and Latin handwriting recognition.

1 **Arabic machine-printed text.** As for Arabic handwriting, there are no distinct up-
 2 per and lower case letter forms in machine-printed texts. Both printed and written
 3 Arabic are cursive. Unlike cursive writing based on the Latin alphabet, the stan-
 4 dard Arabic style has substantially different shapes depending on the glyph context.
 5 Standard Arabic Unicode character encodings do typically not indicate the form
 6 each character should take in context, so it is left to the rendering engine to select
 7 the proper glyph to display for each character.

8 The basic Arabic range encodes mainly the standard letters and diacritics. For
 9 our novel large vocabulary Arabic machine-printed text database described in Sec-
 10 tion 5.2, about 200 position dependent glyph models have to be trained.

11 **GHMM.** Our hidden Markov model (HMM) based OCR system is Viterbi trained
 12 using the maximum-likelihood (ML) training criterion and a lexicon with multiple
 13 writing variants as proposed in [17, 19].

14 Each glyph is modeled by a multi-state left-to-right HMM with skip transitions
 15 and a separate Gaussian mixture models (GHMMs) with globally pooled variances.
 16 The parameters of all Gaussian mixture models (GMMs) are estimated with the
 17 ML principle using an expectation maximization (EM) algorithm, and to increase
 18 the number of densities in the mixture densities, successive splitting of the mix-
 19 ture densities is applied. Different HMM topologies and transition probabilities are
 20 used for glyph models (cf. Figure 4(a)) and white-space models (cf. Figure 4(b)) in
 21 Arabic text recognition, where the white-space model itself is always modeled by a
 22 single GMM in all systems.

23 The ML trained GMMs are refined using a discriminative training approach
 24 based on the margin-based M-MMI/M-MPE criteria [32] as briefly presented in
 25 Section 3.3.

26 **Hybrid MLP/HMM.** The MLP posterior probabilities $p(s_t|x_t)$ are divided by the
 27 prior state probabilities $p(s_t)$ in order to approximate the observation probabilities
 28 of an HMM, i.e. $p(x_t|s_t) \approx \frac{p(s_t|x_t)}{p(s_t)}$ as described in [9].

29 **MLP-GHMM.** The MLP-GHMM system is trained from scratch using the MLP
 30 log-posterior features as described in Section 3.1 (also known as tandem approach
 31 [71]). Again, ML/M-MMI/M-MPE training criteria can be used for GMM training.
 32 Note that the MLP network itself can also be trained using different alignments
 33 generated by the correspondingly trained GHMM systems.

3.3 Discriminative Training: Incorporation of the Margin and Confidence Term

In this work, we use a discriminative training approach based on the Maximum Mutual Information (MMI) and Minimum Phone Error (MPE) criteria as presented in [30, 31, 29]. In addition to the novel confidence-based extension of the margin-based MMI training presented in [15], the confidence concept has been incorporated in the margin-based MPE criterion in this work.

The proposed approach takes advantage of the generalization bounds of large margin classifiers while keeping the efficient framework for conventional discriminative training. This allows us to directly evaluate the utility of the margin term for OCR. So, our approach combines the advantages of conventional training criteria and of large margin classifiers.

This section briefly reviews how the MMI/MPE training criteria can be extended to incorporate the margin concept, and that such modified training criteria are smooth approximations to support vector machines with the respective loss function [30].

In OCR, the two-dimensional representation of an image is turned into a string representation $X = x_1, \dots, x_T$ where x_t is a fixed-length array assigned to each column in the image (see Section 3.1 for further details). The word sequence $W = w_1, \dots, w_N$ is represented by a character string.

Assume the joint probability $p_\Lambda(X, W)$ of the features X and the symbol string W . The model parameters are indicated by Λ . The training set consists of $r = 1, \dots, R$ labeled sentences, $(X_r, W_r)_{r=1, \dots, R}$. According to Bayes rule, the joint probability $p_\Lambda(X, W)$ induces the posterior

$$p_{\Lambda, \gamma}(W|X) = \frac{p_\Lambda(X, W)^\gamma}{\sum_V p_\Lambda(X, V)^\gamma}. \quad (4)$$

The likelihoods are scaled with some factor $\gamma > 0$, which is a common trick in speech recognition to scale them to the “real” posteriors [31]. The approximation level γ is an additional parameter to control the smoothness of the criterion.

Let $p_\Lambda(X, W)$ be the joint probability and L a loss function for each training sample r :

$$L[p_\Lambda(X_r, \cdot), W_r] \quad (5)$$

with \cdot representing all possible hypotheses W for a given lexicon, and W_r representing the correct transcription of X_r .

The general optimization problem can be formulated as a minimization of the total loss function:

$$\hat{\Lambda} = \arg \min_{\Lambda} \{C \|\Lambda - \Lambda_0\|_2^2 + \sum_{r=1}^R L[p_\Lambda(X_r, \cdot), W_r]\} \quad (6)$$

1 and includes an ℓ_2 regularization term $\|\Lambda - \Lambda_0\|_2^2$ (i.e. a prior over the model param-
 2 eters), where the constant C is used to balance the regularization term and the loss
 3 term including the log-posteriors. Here, the ℓ_2 regularization term is replaced by I-
 4 smoothing [66], which is a useful technique to make MMI/MPE training converge
 5 without over-training, and where the parameter prior is centered for initialization at
 6 a reasonable ML trained model Λ_0 (see Section 3.2).

7 3.3.1 Maximum Mutual Information

8 In automatic speech recognition (ASR), maximum mutual information (MMI) com-
 9 monly refers to the maximum likelihood (ML) for the class posteriors. For MMI,
 10 the loss function to be minimized is described by:

$$L^{(\text{MMI})}[p_\Lambda(X_r, \cdot), W_r] = -\log \frac{p_\Lambda(X_r, W_r)^\gamma}{\sum_V p_\Lambda(X_r, V)^\gamma}. \quad (7)$$

11 This criterion has proven to perform reasonably as long as the error rate on the
 12 training data is not too low, i.e., generalization is not an issue.

13 3.3.2 Margin-Based Maximum Mutual Information

14 Conventional MMI is based on the true posteriors in Equation 4. The margin-based
 15 MMI (M-MMI) loss function to be minimized is described by:

$$L_\rho^{(\text{M-MMI})}[p_\Lambda(X_r, \cdot), W_r] = -\log \frac{[p_\Lambda(X_r, W_r) \exp(-\rho A(W_r, W_r))]^\gamma}{\sum_V [p_\Lambda(X_r, V) \exp(-\rho A(V, W_r))]^\gamma}, \quad (8)$$

16 which has an additional margin-term including the word accuracy $A(\cdot, W_r)$ based on
 17 the approximate word error [66]. Note that the additional term can be interpreted as
 18 if we had introduced a new posterior distribution. In a simplified view, we interpret
 19 this as a pseudo-posterior probability which is modified by a margin term.

20 Compared with the true-posterior in Equation (4), the M-MMI loss function in-
 21 cludes the margin term $\exp(-\rho A(V, W_r))$, which is based on the string accuracy
 22 $A(V, W_r)$ between the two strings V, W_r . The accuracy counts the number of matching
 23 symbols of V, W_r and will be approximated for efficiency reasons (see Section 3.3.5).

24 As explained in [31], the accuracy is generally scaled with some $\rho > 0$, and
 25 this term weighs up the likelihoods of the competing hypotheses compared with the
 26 correct hypothesis [65]. On the contrary, this term can be equally interpreted as a
 27 margin term.

1 3.3.3 Minimum Phone Error

2 The Minimum Phone Error (MPE) criterion is defined as the (regularized) posterior
 3 risk based on the error function $E(V, W)$ like for example the approximate phone
 4 error [64], which is probably the training criterion of choice in Large Vocabulary
 5 Continuous Speech Recognition (LVCSR). For MPE, the loss function to be mini-
 6 mized is described by:

$$L^{(\text{MPE})}[p_\Lambda(X_r, \cdot), W_r] = \sum_{W \in \mathcal{E}} E(W, W_r) \frac{p_\Lambda(X_r, W_r)^\gamma}{\sum_V p_\Lambda(X_r, V)^\gamma}, \quad (9)$$

7 In OCR, a phoneme unit usually corresponds to a glyph if words are modeled by
 8 glyph sequences.

9 3.3.4 Margin-Based Minimum Phone Error

10 Analogously, the margin-based MPE (M-MPE) loss function to be minimized is
 11 described by:

$$L_\rho^{(\text{M-MPE})}[p_\Lambda(X_r, \cdot), W_r] = \sum_{W \in \mathcal{E}} E(W, W_r) \frac{[p_\Lambda(X_r, W_r) \exp(-\rho A(W, W_r))]^\gamma}{\sum_V [p_\Lambda(X_r, V) \exp(-\rho A(V, W_r))]^\gamma}, \quad (10)$$

12 It should be noted that due to the relation $E(V, W) = |W| - A(V, W)$ where $|W|$
 13 denotes the number of symbols in the reference string, the error $E(V, W)$ and the
 14 accuracy $A(V, W)$ can be equally used in Equation 9 and Equation 10. The accuracy
 15 for MPE and for the margin term do not need to be the same quantity [29].

16 Finally, it should be pointed out that other posterior-based training criteria (e.g.
 17 MCE as used in [8]) can be modified in an analogous way to incorporate a margin
 18 term (for more details cf. [30, 31]).

19 3.3.5 Optimization

20 In [30] it is shown that the objective function $\mathcal{F}_\gamma^{(\text{MMI})}(\Lambda)$ converges pointwise to
 21 the SVM optimization problem using the hinge loss function for $\gamma \rightarrow \infty$, similar
 22 to [79]. In other words, $\mathcal{F}_\gamma^{(\text{M-MMI})}(\Lambda)$ is a smooth approximation to an SVM with
 23 hinge loss function which can be iteratively optimized with standard gradient-based
 24 optimization techniques like Rprop [30, 79].

25 In this work, the regularization constant C , the approximation level γ , and the
 26 margin scale ρ are chosen beforehand and then kept fixed during the complete op-
 27 timization. Note that the regularization constant C and the margin scale ρ are not
 28 completely independent of each other. Here, we kept the margin scale ρ fixed and
 29 tuned the regularization constant C . Previous experiments in ASR have suggested

1 that the performance is rather insensitive to the specific choice of the margin [30],
 2 and the results in [16] furthermore suggest that the choice of the I-smoothing con-
 3 stant C has less impact in an Rprop based optimization than in an Extended Baum
 4 Welch (EBW) environment [66]. An I-smoothing regularization constant $C = 1.0$ is
 5 used in all results presented in Section 6.

6 In large vocabulary OCR, word lattices restricting the search space are used to
 7 make the summation over all competing hypotheses (i.e. sums over W) efficient.
 8 The exact accuracy on character or word level cannot be computed efficiently due
 9 to the Levenshtein alignments in general, although feasible under certain condi-
 10 tions as shown in [29]. Thus, the approximate character/word accuracy known from
 11 MPE/MWE [64] is used for the margin instead. With this choice of accuracy, the
 12 margin term can be represented as an additional layer in the common word lattices
 13 such that efficient training is possible. More details about the transducer-based im-
 14 plementation used in this work can be found in [29].

15 As in ASR, where typically a weak unigram language model is used for discrimi-
 16 native training [72, 73], we use a unigram language model in our proposed discrim-
 17 inative training criteria.

18 3.3.6 Confidences for Unsupervised Discriminative Model Adaptation

19 Sentence or word confidences can be incorporated into the training criterion by sim-
 20 ply weighing the segments with the respective confidence. This is, however, not pos-
 21 sible for state-based confidences. Instead of rejecting an entire sentence or word the
 22 system can use state confidence scores to select state-dependent data in an unsuper-
 23 vised manner. State confidence scores are obtained from computing arc posteriors
 24 from the lattice output from a previous decoder pass.

25 Rprop is a gradient-based optimization algorithm. The gradient of the training
 26 criterion under consideration can be represented in terms of the state posteriors
 27 $p_{rt}(s|x_1^{T_r})$. These posteriors are obtained by marginalization and normalization of the
 28 joint probabilities $p_{\Lambda}(x_1^{T_r}, s_1^T, w_1^{N_r})$ over all state sequences through state s at frame
 29 t . These quantities can be calculated efficiently by recursion, cf. forward/backward
 30 probabilities. Then, the state-based confidences $c_{r,s,t}$ are incorporated by multiplying
 31 the posteriors with the respective confidence before the accumulation. In summary,
 32 each frame t contributes $\cdot p_{rt}(s|x_1^{T_r}) \cdot c_{r,s,t} \cdot x_t$ to the accumulator acc_s of state s .

Another way to describe the incorporation of the confidence term into the margin
 pseudo-posteriors is from a system point of view. The accumulator acc_s of state s
 can be described by

$$\text{acc}_s = \sum_{r=1}^R \sum_{t=1}^{T_r} \omega_{r,s,t} \cdot x_t,$$

where the weight $\omega_{r,s,t}$, which is equal to $\delta(s_t, s)$ in ML training, is replaced for the
 proposed M-MMI-conf / M-MPE-conf criteria (with $\rho \neq 0$) by the margin modified
 pseudo-posteriors of the corresponding loss functions. The additional confidence
 term for the proposed M-MMI-conf criterion can be described as follows:

$$\omega_{r,s,t} := \frac{\sum_{s_1^{Tr}:s_t=s} [p(x_1^{Tr}|s_1^{Tr})p(s_1^{Tr})p(W_r) \cdot e^{-\rho\delta(W_r,W_r)}]^\gamma}{\underbrace{\sum_V \sum_{s_1^{Tr}:s_t=s} [p(x_1^{Tr}|s_1^{Tr})p(s_1^{Tr})p(V) \cdot \underbrace{e^{-\rho\delta(V,W_r)}}_{\text{margin}}]^\gamma}_{\text{posterior}} \cdot \underbrace{\delta(c_{r,s,t} \geq c_{\text{threshold}})}_{\text{confidence selection}}} \quad (11)$$

1 Here, the selector function $\delta(c_{r,s,t} > c_{\text{threshold}})$ with the parameter $c_{\text{threshold}}$ controls
 2 the amount of adaptation data. The M-MPE-conf criterion can be defined in a sim-
 3 ilar manner. Note that due to the quality of the confidence metric, thresholding the
 4 confidence scores after feature selection can often result in an improved accuracy,
 5 as reported in [25]. On the one hand, the experimental results for word-confidences
 6 in Figure 9 and state-based confidences in [16] suggest that the confidences are
 7 helpful, but on the other hand that the threshold itself has little impact due the pro-
 8 posed M-MMI-conf / M-MPE-conf approaches, which are inherently robust against
 9 outliers.

10 Analogously, the weight $\omega_{r,s,t}$ would correspond to the true posterior (cf. Equa-
 11 tion 4) in an MMI-conf / MPE-conf criterion. According to [16, 14, 13] these criteria
 12 lead to no robust improvements, i.e. only the combination of margin *and* confidences
 13 makes the proposed approaches robust against outliers.

14 3.4 Writer Adaptive Training

15 Writer variations are compensated by writer adaptive training (WAT) [19] using con-
 16 strained maximum likelihood linear regression (CMLLR) [23] to train writer depen-
 17 dent models. The available writer labels of the IfN/ENIT database are used in train-
 18 ing to estimate the writer dependent CMLLR feature transformations. The param-
 19 eters of the writer adapted Gaussian mixtures are trained using the CMLLR trans-
 20 formed features. During decoding, unsupervised writer clustering with Bayesian in-
 21 formation criterion based stopping condition for a CMLLR based feature adaptation
 22 during a two-pass decoding process is used to cluster different handwriting styles of
 23 unknown test writers (cf. Section 3.5.2). It can be seen from the writer statistics in
 24 Table 1 that the number of different writers in set e is higher than in all other subsets,
 25 and thus the variation of handwriting styles. In machine-printed text recognition, the
 26 same approach could be applied to font labels available in the RAMP-N corpora (cf.
 27 Section 5.2).

28 3.5 Decoding Architecture

29 The recognition is performed in multiple passes. For model adaptation towards un-
 30 known data or unknown writing styles, the output of the first recognition pass (best

1 word sequences or word lattices) can be either used for discriminative model adap-
2 tation (cf. Section 3.5.1) or writer adaptation (cf. Section 3.5.2). Although the au-
3 tomatically generated transcript may contain errors, adaptation using that transcript
4 generally results in accuracy improvements [25]. The adaptation techniques used
5 are explained in the following sections.

6 **3.5.1 Discriminative Model Adaptation**

7 The model adaptation can be carried out by discriminatively training writer depen-
8 dent models using the word sequences obtained by the first recognition pass. Ad-
9 ditionally, the confidence-alignments generated during the first-pass decoding can
10 be used on a sentence-, word-, or state-level to exclude the corresponding features
11 from the discriminative training process for unsupervised model adaptation.

12 Out-of-vocabulary (OOV) words are also meant to be harmful for adaptation [62]
13 but even when a word is wrong, the pronunciation or most of the pronunciation can
14 still be correct, suggesting that a state-based and confidence-based adaptation should
15 be favored in such cases.

16 Word Confidences

17 As we are dealing with isolated word recognition on the IfN/ENIT database, the
18 sentence and word confidences are identical. The segments to be used in the second-
19 pass system are first thresholded on a *word-level* by their word confidences: only
20 complete word *segments* aligned with a high confidence by the first-pass system are
21 used for model adaptation using discriminative training.

22 State Confidences

23 Instead of rejecting an entire sentence or word, the system can use state confidence
24 scores to select state-dependent data (cf. Section 3.3.6). State confidence scores are
25 obtained from computing arc posteriors from the lattice output of the decoder. The
26 arc posterior is the fraction of the probability mass of the paths that contain the
27 arc from the mass that is represented by all paths in the lattice. The posterior prob-
28 abilities can be computed efficiently using the forward-backward algorithm as, for
29 example, described in [39]. Then, the word frames to be used in the second-pass sys-
30 tem are first thresholded on a *state-level* by their state confidences: only word *frames*
31 aligned with a high confidence by the first-pass system, are used for model adapta-
32 tion using discriminative M-MMI-conf/M-MPE-conf training (see Section 3.3).

33 An example for a word-graph and the corresponding 1-best state alignment is
34 given in Figure 5: during the decoding, the ten feature frames (the squares) can be
35 aligned to different words (long arcs) and their states. In this example, the word-
36 confidence of the 1-best alignment is $c = 0.7$ (upper arc). The corresponding state-

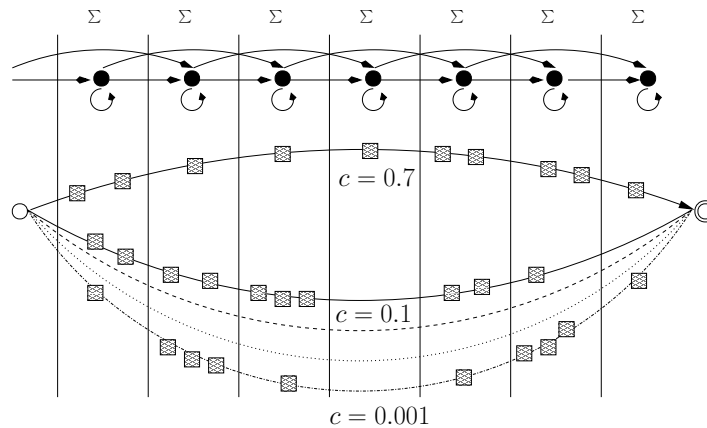


Fig. 5 Example for a word-graph and the corresponding 1-best state alignment: word-confidence of the 1-best alignment is $c = 0.7$. The corresponding state-confidences are calculated by accumulating state-wise over all other word alignments

- 1 confidences are calculated by accumulating state-wise over all competing word
- 2 alignments (lower arcs), i.e. the state-confidence of the 1-best alignment's fourth
- 3 state would stay 0.7 as this state is skipped in all other competing alignments, all
- 4 other state-confidences would sum up to 1.0.

5 3.5.2 Writer Adaptation

- 6 The decoding in the second pass can be carried out using CMLLR transformed
- 7 features. The segments to be recognized are first clustered using a generalized like-
- 8 lihood ratio clustering with Bayesian Information Criterion (BIC) based stopping
- 9 condition [10]. The segment clusters act as writer labels required by the unsuper-
- 10 vised adaptation techniques. The CMLLR matrices are calculated in pass two for
- 11 every estimated writer cluster and are used for a writer dependent recognition sys-
- 12 tem, which uses the models from the writer adaptive training of Section 3.4.

13 4 RWTH OCR Software Framework for Large Vocabulary OCR

- 14 The RWTH OCR software framework⁵ is based on the RWTH Aachen University
- 15 Open Source Speech Recognition System [68], short *RWTH ASR*. RWTH ASR has
- 16 been designed for the special requirements of research applications. On the one hand
- 17 it should be very flexible, to allow for rapid integration of new methods, and on the
- 18 other hand it has to be efficient, so that new methods can be studied on real-life

⁵ <http://www.hltpr.rwth-aachen.de/rwth-ocr/>

1 tasks in reasonable time and system tuning is feasible. The flexibility is achieved by
2 a modular design, where most components are decoupled from each other and can
3 be replaced at runtime. The API is subdivided into several modules and allows for
4 an integration of (high and low level) methods in external applications.

5 The applicability of the toolkit to real-life speech recognition tasks has been
6 proven by building several large vocabulary systems in recent international research
7 projects, for example TC-STAR [43] (European English and Spanish), GALE [69,
8 63] (Arabic and Chinese), and QUAERO [56] (English, French, German, and Span-
9 ish).

10 A good example for the flexibility of the toolkit is the expeditious development
11 of systems for continuous sign language recognition using video input [18] and for
12 handwriting recognition [19, 15]. Only the feature extraction had to be replaced to
13 adapt the system to these tasks. In the following sections, we will focus on the parts
14 of the framework, which are relevant for OCR.

15 An important aspect for developing a system for a large vocabulary task is the
16 support for grid-computing. Nearly all processing steps for training and decoding
17 can be distributed in a cluster computer environment. The parallelization scales very
18 well, because we divide the computations on the segment level, which requires syn-
19 chronization only at the end of the computation.

20 The toolkit is published under an open source license, called “RWTH ASR Li-
21 cense” and publicly available⁶. This RWTH ASR License grants free usage includ-
22 ing re-distribution and modification for non-commercial use.

23 **4.1 Feature Extraction**

24 The feature extraction is implemented in a generic framework for data processing,
25 called *Flow*. The data flow is modeled by links connecting several nodes to a net-
26 work. Each node performs some type of data manipulation including loading, stor-
27 ing, and caching of data.

28 The networks are created at runtime based on a network definition in XML docu-
29 ments, which makes it possible to implement or modify data processing tasks with-
30 out modifying and re-compiling the software. The individual nodes can be either
31 instances of a C++ class or a subnetwork of other nodes.

32 By using cache nodes, data types sent through the network can be written to disk
33 at any point in the network. The stored data can be read afterwards without repeating
34 the computations of the nodes before the cache node.

35 Flow networks are used to compute feature vectors as well as to generate and pro-
36 cess data alignments, i.e. mappings from feature vectors to HMM states. Using the
37 caching nodes, features and alignments can be re-used in processing steps requiring
38 multiple iterations.

⁶ <http://www.hltpr.rwth-aachen.de/rwth-asr/>

1 **4.2 Visual Modeling**

2 A word is modelled by a sequence of glyph models. The writing variant model
3 gives for each word in the vocabulary a list of glyph model sequences together with
4 a probability of the variant's occurrence. The toolkit supports context dependent
5 modeling of subunits (glyphs for OCR, phones for ASR) using decision trees for
6 HMM state model tying. However, context dependent modeling has not been used
7 so far for our OCR systems.

8 The toolkit supports strict left-to-right HMM topologies, each representing a (po-
9 tentially context dependent) sub-word unit. All HMMs consist of the same number
10 of states, except for a dedicated white-space (or silence) model. The transition model
11 implements loop, forward, and skip transitions with globally shared transition prob-
12 abilities.

13 The emission probability of an HMM state is represented by a Gaussian mixture
14 model (GMM). By default, globally pooled variances are used. However, several
15 other tying schemes, including density-specific diagonal covariance matrices are
16 supported.

17 For the unsupervised refinement or re-estimation of model parameters the toolkit
18 supports the generation and processing of confidence weighted state alignments.
19 Confidence thresholding on state level is supported for unsupervised training as well
20 as for unsupervised adaptation methods. The toolkit supports different types of state
21 confidence scores, most described in [25]. The emission model can be re-estimated
22 based on the automatically annotated observations and their assigned confidence
23 weights, as presented in [26, 15].

24 **4.3 Model Adaptation**

25 The software framework supports maximum likelihood linear regression (MLLR)
26 and feature space MLLR (fMLLR) (also known as constrained MLLR, CMLLR)
27 for writer adaptive modeling.

28 The fMLLR consists of normalizing the feature vectors by the use of a maximum
29 likelihood estimated affine transform, as described in [23]. As an extension, the es-
30 timation of dimension reducing affine transforms, as described in [42], is supported.
31 fMLLR is implemented in the feature extraction front-end, allowing for use in both
32 recognition and in training, thus supporting writer adaptive training [19].

33 For Maximum Likelihood Linear Regression (MLLR) [40] affine transforms are
34 applied to the means of the visual model. A regression class tree approach [41] is
35 used to adjust the number of regression classes to the amount of adaptation data
36 available. As a variation, it is possible to do adaptation using only the offset part
37 (and not the matrix part) of the affine transform.

38 The adaptation methods can be utilized both for unsupervised and supervised
39 adaptation. The transformation estimation can make use of weighted observations
40 allowing for confidence based unsupervised adaptation.

1 **4.4 Language Modeling**

2 The toolkit does not include tools for the estimation of language models. However,
3 the decoder supports N-gram language models in the ARPA format, produced e.g.
4 by the SRI Language Modeling Toolkit [75]. The order of the language model is
5 not limited by the decoder. Class language models, defined on word classes instead
6 of words, are supported as well. Alternatively, a weighted finite state automaton
7 representing a (weighted) grammar can be used.

8 **4.5 Decoder**

9 The decoder included in our toolkit is based on the word conditioned tree search [53].
10 Word conditioned tree search is a one-pass dynamic programming algorithm which
11 uses a pre-compiled lexical prefix tree as representation of the writing variants dic-
12 tionary. When using a tree lexicon, the word identity is not known until a leaf node
13 is reached. Therefore, the language model (LM) probability can only be applied at
14 the word end, although an early incorporation of the LM can be achieved using LM
15 look-ahead. To make the application of the dynamic programming principle pos-
16 sible, the search space has to be structured by introducing separate copies of the
17 lexical tree for each preceding word sequence. The length of this word sequence
18 depends on the order of the language model used, e.g. for a bigram language model
19 only the direct predecessor word is required.

20 The search space would be too large to be constructed as a whole, instead only
21 the active portions are constructed dynamically in combination with a beam search.
22 The beam search strategy retains for every time step only the most promising hy-
23 potheses. Hypotheses with a too low score compared to the best state hypothesis are
24 eliminated by *state pruning*. The beam width, i.e. the number of surviving hypothe-
25 ses, is defined by a threshold. *Language model pruning* is applied to the word start
26 hypotheses after applying the language model, which limits the number of active
27 tree copies. In addition, histogram pruning restricts the absolute number of active
28 hypotheses.

29 The state pruning can be refined by incorporating the language model probabil-
30 ities as early as possible using a language model look-ahead [59]. The anticipated
31 language model probability for a certain state in the tree is approximated by the
32 best word end reachable. This probability is incorporated in the pruning process by
33 combining it with the probability of the state hypothesis.

34 The decoder can also generate a word graph (also called lattice) which is a com-
35 pact representation of the set of alternative word sequences with corresponding word
36 boundaries [58]. This word graph can be used in later processing steps. Our system
37 produces word graphs as finite state automata with attached word boundaries or
38 alternatively in the HTK standard lattice format.

39 The computation of emission probabilities can be optionally accelerated by the
40 use of SIMD instructions provided by modern processors [38]. The feature vectors

1 as well as the means of the Gaussian mixture models are then transformed to integers
2 using a scalar quantization. The following computations on these quantized vectors
3 are performed using MMX or SSE2 instructions.

4 ***4.6 Documentation***

5 The documentation is divided into two parts: usage documentation and source code
6 documentation. While the source code documentation is helpful for extending the
7 software, the usage documentation is more comprehensive and more relevant for the
8 normal user.

9 The usage documentation is organized in a wiki and covers all steps of the model
10 training, multi-pass recognition, and describes the common concepts of the software
11 and the used file formats. Emerging questions can be asked in a support forum.

12 **5 Datasets**

13 In the following we describe the corpora we used for closed-vocabulary isolated
14 handwritten word recognition, and our novel Arabic newspaper corpus for open-
15 vocabulary machine-printed text recognition tasks.

16 ***5.1 IfN/ENIT Arabic Handwriting Database***

17 The IfN/ENIT database is divided into four training subsets with an additional fold
18 for testing [49]. The current database version (v2.0p1e) contains a total of 32492
19 Arabic words handwritten by about 1000 writers, and has a vocabulary size of
20 937 Tunisian town names. Here, we follow the same evaluation protocol as for
21 the ICDAR 2005, 2007, 2009, and ICFHR 2010 competitions [48, 50]. The corpus
22 statistics for the different subsets can be found in Table 1.

23 It should be noted that all experiments with this database in the following sections
24 were done without any pruning, and thus the improvement of the system accuracy
25 is due to the proposed refinement methods only.

26 ***5.2 The RWTH Arabic Machine-Print Newspaper Corpus***

27 In 1995, the DARPA Arabic machine-print (DAMP) corpus was collected by SAIC
28 [11, 52]. It consists of 345 images from newspapers, books, magazines, etc., but is
29 not publicly available.

Table 1 Corpus statistics for the IfN/ENIT Arabic handwriting sub-corpora.

Subsets	#Observations [k]			
	Writers	Words	Characters	Frames
a	0.1	6.5	85.2	452
b	0.1	6.7	89.9	459
c	0.1	6.5	88.6	452
d	0.1	6.7	88.4	451
e	0.5	6.0	78.1	404
f	n.a.	8.6	64.7	n.a.
s	n.a.	1.5	11.9	n.a.

1 The synthetic APTI database [74] for Arabic machine-printed documents offers
 2 many synthetically rendered fonts but seems unsuitable for large vocabulary and
 3 domain specific OCR tasks.

4 In [2] a Multi-Modal Arabic Corpus (MMAC)⁷ containing a list of six million
 5 Arabic words is presented, which may be used as a lexical lookup table to check the
 6 existence of a given word. However, no large amounts of image segments with cor-
 7 responding ground-truth annotations to be used in OCR experiments are currently
 8 provided. Recently, the PATDB [4] has been presented, which will be interesting for
 9 future work, but which is not yet available.

10 The objective of the MADCAT [57] project is to produce a robust, highly accu-
 11 rate transcription engine that ingests documents of multiple types, especially Arabic
 12 scripts, and produces English transcriptions of their content. Some parts of the Ara-
 13 bic handwriting data, which was created by the Linguistic Data Consortium (LDC)
 14 and used in previous MADCAT evaluations [52], has been recently used for the
 15 OpenHaRT 2010 [1] competition. However no machine-printed documents have
 16 been provided so far.

17 Therefore we started in 2010 with the generation of the large vocabulary RWTH
 18 Arabic Machine-Print Newspaper (RAMP-N) corpus⁸ suitable for OCR research,
 19 by collecting more than 85k PDF pages of newspaper articles from the following
 20 websites:

- 21 • <http://www.addustour.com> (Lebanon)
- 22 • <http://www.albayrakonline.com> (Jordan)

23 In our current collection (cf. Table 2), the newspaper data in the training cor-
 24 pus ranges from April to May 2010, development corpus from May 2010, and the
 25 evaluation corpora were collected in September 2010.

26 We automatically generate ground-truth annotations with the freely available
 27 PDFlib Text Extraction Toolkit (TET)⁹, which reliably extracts Unicode text, im-

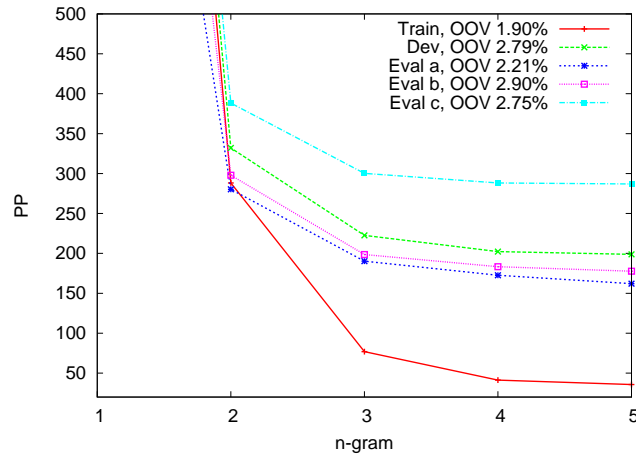
⁷ <http://www.ashrafraouf.com/mmac>

⁸ <http://www.hltpr.rwth-aachen.de/~dreuw/arabic.php>

⁹ <http://www.pdfliib.com/products/tet/>

Table 2 RAMP-N corpora statistics

	Train	Dev	Eval a	Eval b	Eval c	LM Training
Running words	1,483,136	7,775	20,042	17,255	15,290	228,492,763
Running Characters	5,970,997	30,884	72,358	64,293	62,065	989,494,230
Text lines	222,421	1,155	3,480	2,439	2,224	22,910,187
Pages	409	2	5	4	4	85,316
Fonts	20	5	12	7	6	-
OOV Rate	1.90%	2.79%	2.21%	2.90%	2.75%	-

**Fig. 6** Perplexities (PP) for different n-gram contexts using modified Kneser-Ney smoothing and a vocabulary size of 106k words

1 ages and metadata from PDF documents. Additionally, detailed glyph and font-
 2 information as well as the position on the page can be extracted.

3 In addition to the 28 Arabic base forms, and after filtering out texts with Latin
 4 glyphs, the Arabic texts in our current collection include 33 ligatures, 10 Arabic-
 5 Indian digits, and 24 punctuation marks. They are modeled by 95 position independ-
 6 ent or by 197 position dependent glyph HMMs [67, 17]. The position dependent
 7 glyph transcriptions have been created by a rule based approach based on the six
 8 Arabic characters, which have only an isolated or final form [44].

9 **Text Corpora.** About 228M running words have been collected for domain specific
 10 language model (LM) estimation. As vocabulary we currently use the 106k most
 11 frequent words of the 228M LM data corpus, resulting in about 126k writing vari-
 12 ants due to ligatures, an average out-of-vocabulary (OOV) rate of 2.5% (cf. Table 2),
 13 and a 0% out-of-glyph rate. None of the segments in the development or evaluation
 14 corpora belong to the LM training data. The resulting perplexities, which are rel-
 15 atively high due to the rich morphology in Arabic, for different n-gram language
 16 models using modified Kneser-Ney smoothing are presented in Figure 6.

1 **6 Experimental Results**

2 The proposed approach is applied to isolated Arabic handwritten and continuous
3 Arabic machine-printed texts. The experiments for isolated word recognition are
4 conducted on the IfN/ENIT database [61] using a closed lexicon, experiments for
5 continuous line recognition on the novel large vocabulary RWTH Arabic Machine-
6 Print Newspaper (RAMP-N) corpus.

7 **6.1 First Pass Decoding**

8 In this section we compare our ML trained baseline systems (cf. Section 3.2 for
9 visual model details) to our discriminatively trained systems using the MMI and
10 MPE criteria and their margin-based extensions.

11 Each of the 120 glyph models in our Arabic handwriting recognition base system
12 is modeled by a 3-state left-to-right HMM with three separate GMMs. The position
13 dependent glyph model of our ML trained baseline system includes 361 mixtures
14 with 36k Gaussian densities with globally pooled diagonal variances.

15 The discriminative training is initialized with the respective ML trained baseline
16 model and iteratively optimized using the Rprop algorithm (cf. Section 3.3). For
17 isolated Arabic word recognition on the IfN/ENIT database, we compare our ML
18 trained baseline system with MMI/M-MMI criteria only.

19 **6.1.1 Discriminative GHMMs**

20 In general, the number of Rprop iterations and the choice of the regularization con-
21 stant C have to be chosen carefully (cf. optimization in Section 3.3), and were em-
22 pirically optimized in informal experiments to 30 Rprop iterations and $C = 1.0$ (cf.
23 detailed Rprop iteration analysis and convergence without over-training in Figure 8).

24 The results in Table 3 show that the discriminatively trained models clearly out-
25 perform the ML trained baseline models, especially the models trained with the ad-
26 ditional margin term. The strong decrease in word error rate (WER) for experiment
27 setup *abd-c* might be due to the training data being separable for the given con-
28 figurations, whereas the strong improvement for experiment *abcde-e* was expected
29 because of the test set *e* being part of the training data.

30 In the following experiments, we additionally use glyph dependent lengths
31 (GDL) as described in [17, 19], resulting in ML trained baseline model with 216
32 glyph models, 646 mixtures, and up to 55k densities (cf. Section 3.2). The necessity
33 of this glyph dependent model length estimation is exemplified by visualizing the
34 state alignment in Figure 7. Different background colors are used for the respective
35 HMM states.

36 By estimating glyph dependent model lengths, the overall mean of glyph length
37 changed from 7.89px (i.e. 2.66 px/state) to 6.18px (i.e. 2.06px/state) when down-

Table 3 Comparison of ML trained baseline systems, and discriminatively trained systems using MMI and M-MMI criteria after 30 Rprop iterations on the IfN/ENIT database.

Train	Test	WER[%]		
		ML	MMI	M-MMI
abc	d	10.88	10.59	8.94
abd	c	11.50	10.58	2.66
acd	b	10.97	10.43	8.64
bcd	a	12.19	11.41	9.59
abcd	e	21.86	21.00	19.51
abcde	e	11.14	2.32	2.95

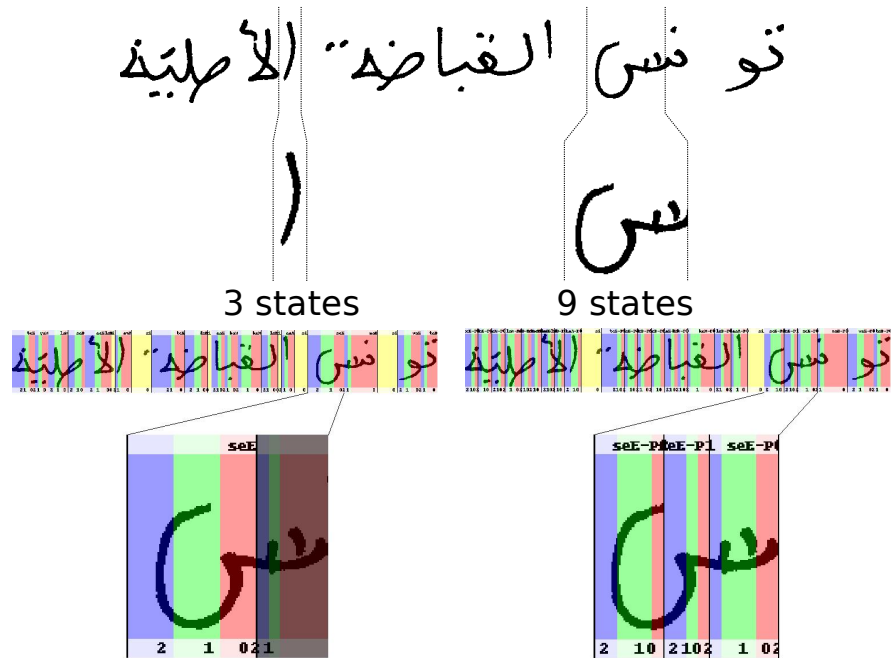


Fig. 7 Top: more complex characters should be represented by more states. Bottom: using GDL glyph models, frames previously aligned to a wrong neighboring glyph model (left, black shaded) are aligned to the correct glyph model (right).

- 1 scaling the images to 16px height while keeping their aspect-ratio. Thus every state
- 2 of an GDL glyph model has to cover less pixels due to the relative reduction of
- 3 approx. 20% pixels.
- 4 In Figure 8 detailed WER and character error rate (CER) plots over M-MMI
- 5 training iterations are shown. It can be observed that both WER and CER are
- 6 smoothly and almost continuously decreasing with every Rprop iteration, and that
- 7 about 30 Rprop iterations are optimal for the considered datasets.

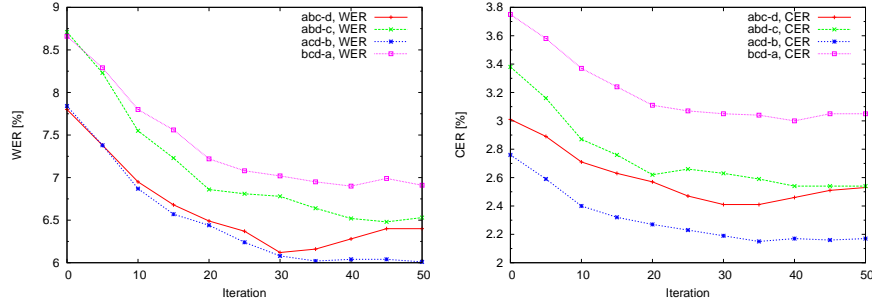


Fig. 8 Decreasing word error rates (WER) character error rates (CER) and for all different training subsets of the IfN/ENIT database over M-MMI Rprop iterations (baseline with glyph dependent length (GDL) estimation).

Table 4 Results for margin-based M-MMI criterion after 30 Rprop iterations on the IfN/ENIT database using glyph dependent lengths (GDL).

Train	Test	WER[%]			
		ML	GDL	+MMI	+M-MMI
abc	d	10.88	7.83	7.4	6.12
abd	c	11.50	8.83	8.2	6.78
acd	b	10.97	7.81	7.6	6.08
bcd	a	12.19	8.70	8.4	7.02
abcd	e	21.86	16.82	16.4	15.35

1 The final results for discriminative GHMM training with additional glyph dependent
 2 length estimation are presented in Table 4.

3 **6.1.2 Hybrid MLP/HMM vs. Tandem MLP-GHMM**

4 Due to a position and glyph-dependent length modeling of the 28 base Arabic char-
 5 acters [17], we finally model the Arabic words in the IfN/ENIT database by 216
 6 different glyph models (i.e., 215 glyphs and one white-space model). The system
 7 described in [15] (cf. also M-MMI column in Table 7) is used to generate an initial
 8 alignment of the features to the 216 labels. Our discriminative GHMM baseline
 9 system (cf. Table 5) uses 3 mixtures per glyph label, resulting in up to 646 mix-
 10 tures with 55k densities. The MLP networks have been trained on raw pixel column
 11 features from the sets *a*, *b*, and *c* only.

12 **RAW MLP Features.** The hierarchical system uses at the first level no windowing
 13 of the input features, a single hidden layer with 2000 nodes, and 216 output nodes,
 14 which are reduced by a log-PCA transformation to 32 components. The second net-
 15 work concatenates these features in addition to the raw features, and uses a window
 16 size of 9 consecutive features The 576-dimensional features (i.e. $32 \times 2 \times 9$ fea-

Table 5 System comparison: MLP-GHMM performs best, both GHMM and MLP-GHMM systems are M-MMI trained

Train Test		GHMM		MLP/HMM		MLP-GHMM	
		WER[%]	CER[%]	WER[%]	CER[%]	WER[%]	CER[%]
abc	d	6.12	2.41	4.54	1.70	3.47	1.50
abd	c	6.78	2.63	2.64	0.93	1.38	0.75
acd	b	6.08	2.19	2.70	0.87	2.52	0.98
bcd	a	7.02	3.05	3.11	1.32	2.60	1.09
abcd	e	15.35	6.14	11.57	4.54	7.26	3.03

1 tures) are forwarded to a single hidden layer with 3000 nodes, and reduced by a
 2 log-PCA transformation to 32 components.

3 **TRAP-DCT MLP Features.** The system uses a TRAP-DCT [33] preprocessing
 4 of the raw pixel input features. The TRAP-DCT preprocessing for sliding window
 5 image patches can be interpreted as a modular block-based DCT of the patches at
 6 image row level. The hierarchical system uses at the first level a spatio-temporal
 7 TRAP-DCT window to augment the 32-dimensional raw pixel input feature vectors
 8 to a 256-dimensional vector. Again, the first level hierarchical network uses a single
 9 hidden layer with 1500 nodes, and 216 output nodes, which are reduced by a
 10 log-LDA transformation to 96 components. The second network concatenates these
 11 features in addition to the raw features, and uses a window size of 5 consecutive
 12 log-LDA network features, and a window size of 9 consecutive raw input features
 13 to account for different spatio-temporal information. The 768-dimensional features
 14 (i.e. $96 \times 5 + 32 \times 9$ features) are forwarded to a single hidden layer with 3000
 15 nodes, and finally reduced by a log-LDA transformation to 36 components.

16 We empirically optimized RAW, TRAP-DCT, and feature combinations on the
 17 different IfN/ENIT training subsets, which showed no significant difference. The
 18 TRAP-DCT log-posterior features are used in Table 5 for the hybrid MLP/HMM
 19 approach, which turned out to perform slightly better than the RAW features in
 20 these informal experiments. Furthermore, we observed that a discriminative MLP-
 21 GHMM system is about 25% relative better than a generatively trained one, espe-
 22 cially in combination with the concatenated RAW+TRAP-DCT features. The com-
 23 parison in Table 5 shows a significant advantage of the retrained MLP-GHMM sys-
 24 tem over the hybrid MLP/HMM and the GHMM baseline. The achieved 7.26 %
 25 WER on evaluation *set e* is about 50% relatively better than the M-MMI trained
 26 baseline system, and to the best of the authors knowledge, outperforms all error
 27 rates reported in the literature.

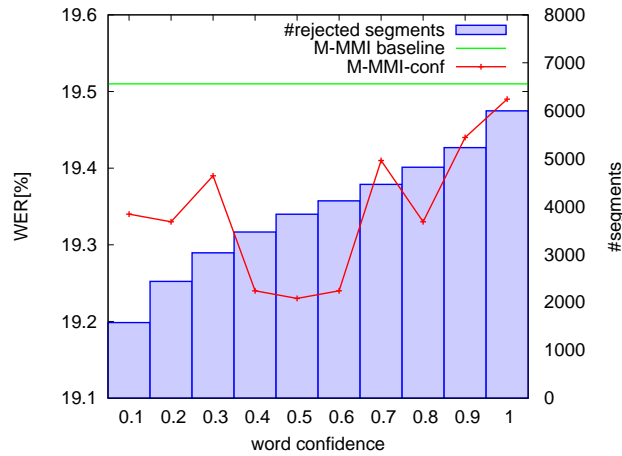


Fig. 9 Results for word-confidence based M-MMI-conf training on the on the evaluation setup *abcd-e* of the IfN/ENIT database using different confidence thresholds and their corresponding number of rejected segments (baseline without glyph dependent length (GDL) estimation).

1 **6.2 Second Pass Decoding and Unsupervised Model Adaptation**

2 In this section we evaluate our discriminative training for unsupervised model or
3 writer adaptation during a second pass decoding step.

4 **6.2.1 Confidence-Based Discriminative GHMMs**

5 In a first experiment we used the complete first-pass output of the M-MMI system
6 for an unsupervised model adaptation. The results in Table 6 show that the M-MMI
7 based unsupervised adaptation without confidences cannot improve the system accu-
8 racy. With every Rprop iteration, the system is even more biased by the relatively
9 large amount of wrong transcriptions in the adaptation corpus.

10 The discriminative M-MMI-conf training is initialized with the respective M-MMI
11 trained model and iteratively optimized using the Rprop algorithm (cf. Section 3.3).
12 Using the word-confidences for M-MMI-conf based model adaptation of our first-
13 pass alignment to reject complete word segments (i.e. feature sequences X_1^T) from
14 the unsupervised adaptation corpus, the results in Table 6 show a slight improve-
15 ment only in comparison to the M-MMI trained system. Figure 9 shows the resulting
16 WER for different confidence threshold values and the corresponding number of re-
17 jected segments. For a confidence threshold of $c = 0.5$, more than 60% of the 6033
18 segments of set *e* are rejected from the unsupervised adaptation corpus, resulting in
19 a relatively small amount of adaptation data.

20 Using the state-confidences for M-MMI-conf based model adaptation of our first-
21 pass alignment to decrease the contribution of single frames (i.e. features x_t) during

Table 6 Results for M-MMI-conf model adaptation on the evaluation setup *abcd-e* of the IfN/ENIT database after 30 Rprop iterations (baseline without glyph dependent length (GDL) estimation).

Training/Adaptation	WER[%]	CER[%]
ML	21.86	8.11
M-MMI	19.51	7.00
+ unsupervised adaptation	20.11	7.34
+ supervised adaptation	2.06	0.77
M-MMI-conf (word-confidences)	19.23	7.02
M-MMI-conf (state-confidences)	17.75	6.49

Table 7 Results for confidence-based M-MMI-conf model adaptation after 15 Rprop iterations on the IfN/ENIT database using glyph dependent lengths (GDL), and margin-based M-MMI criterion after 30 Rprop iterations.

Train	Test	WER[%]				
		1st pass			2nd pass	
		ML	GDL	+MMI	+M-MMI	M-MMI-conf
abc	d	10.88	7.83	7.4	6.12	5.95
abd	c	11.50	8.83	8.2	6.78	6.38
acd	b	10.97	7.81	7.6	6.08	5.84
bcd	a	12.19	8.70	8.4	7.02	6.79
abcd	e	21.86	16.82	16.4	15.35	14.55

1 the iterative M-MMI-conf optimization process (cf. optimization in Section 3.3),
 2 the number of features for model adaptation is reduced by approximately 5% for a
 3 confidence threshold of $c_{\text{threshold}} = 0.5$: 375 446 frames of 396 416 frames extracted
 4 from the 6033 test segments are considered during the optimization, only 20 970
 5 frames are rejected based on state-confidence thresholding (cf. also Figure 5). Note
 6 that also the CER is decreased to 6.49%.

7 Interestingly, the supervised adaptation on test set *e*, where only the correct tran-
 8 scriptions of set *e* are used for an adaptation of the model trained using set *abcd*, can
 9 again decrease the WER of the system down to 2.06%, which is even better than an
 10 M-MMI optimization on the full training set *abcde* (cf. Table 3).

11 Table 7 shows the final results of our Arabic handwriting recognition system with
 12 additional glyph dependent lengths (GDL) as described in [19]. Again, the WER of
 13 the GDL based system can be decreased by our proposed M-MMI training during
 14 both decoding passes down to 14.55%.

15 In Figure 10 a combined WER/CER plot over M-MMI-conf training iterations
 16 on the evaluation setup *abcd-e* (cf. initialization plots) is shown. It can be observed
 17 that both WER and CER are slightly decreasing with every Rprop iteration, and that
 18 between 10 and 15 Rprop iterations are optimal for the considered small amount
 19 of unsupervised labeled test datasets. Due to the robustness of the confidence- and
 20 margin-based M-MMI-conf criterion against outliers, the proposed unsupervised

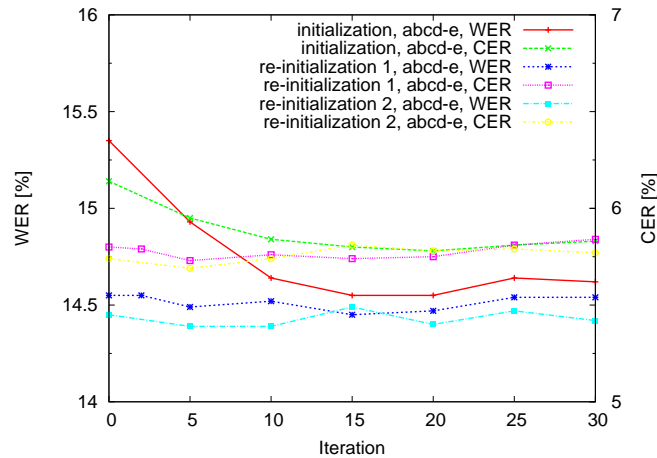


Fig. 10 Evaluation of iterative M-MMI-conf model adaption on the evaluation setup *abcd-e* of the IfN/ENIT database : text transcriptions are updated in an unsupervised manner after 15 Rprop iterations. The performance remains robust even after several re-initializations.

1 and text dependent model adaptation can even be applied in an iterative manner by
 2 a re-initialization of the text transcriptions. In Figure 10, we re-initialize 2 times the
 3 model adaptation process after 15 Rprop iterations. The results in Figure 10 show
 4 the robustness of our approach, leading to a slightly improved WER of 14.39%.

5 6.2.2 Writer Adaptation

6 The writer adaptive trained (WAT) models (cf. Section 3.4) can also be used as a
 7 first pass decoding system. The results in Table 8 show that the system performance
 8 cannot be improved without any writer clustering and adaptation of the features
 9 during the decoding step.

10 To show the advantage of using CMLLR based writer adapted features in combi-
 11 nation with WAT models, we estimate in a first *supervised* experiment the CMLLR
 12 matrices directly from the available *writer labels* of the test subsets. The matrices
 13 are calculated for all writers in pass two and are used for a writer dependent recog-
 14 nition system, which uses the WAT models from Section 3.4. Note that the decoding
 15 itself is still unsupervised!

16 In the unsupervised adaptation case, the unknown writer labels of the segments to
 17 be recognized have to be estimated first using BIC clustering. Again, the CMLLR
 18 matrices are calculated in pass two for every estimated cluster label and are used
 19 for a writer dependent recognition system, which uses the WAT models from Sec-
 20 tion 3.4.

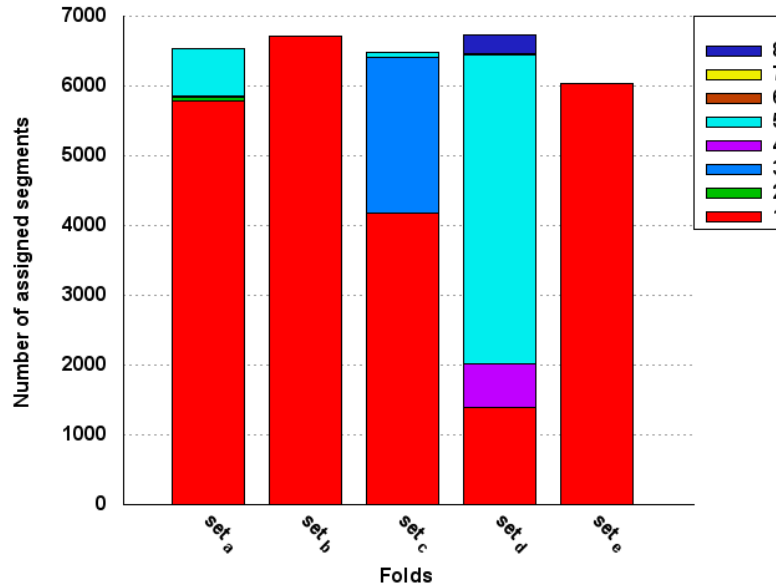


Fig. 11 Histograms for unsupervised clustering over the different test subsets and their resulting unbalanced segment assignments.

1 Table 8 shows that the system accuracy could be improved by up to 33% rela-
 2 tive in the supervised-CMLLR adaptation case. In the case of unsupervised writer
 3 clustering, the system accuracy is improved in one fold only.

4 If we look at the cluster histograms in Figure 11 it becomes clear that the un-
 5 supervised clustering is not adequate enough. Each node in our clustering process
 6 as described in [10] is modeled as a multivariate Gaussian distribution $\mathcal{N}(\mu_i, \Sigma_i)$,
 7 where μ_i can be estimated as the sample mean vector and Σ_i can be estimated as the
 8 sample covariance matrix. The estimated parameters are used within the criterion
 9 as distance measure, but more sophisticated features than the PCA reduced sliding
 10 window features seem necessary for a better clustering, which will be interesting for
 11 future work.

12 Opposed to the supervised estimation of 505 CMLLR transformation matrices
 13 for the evaluation setup with training sets *abcd* and test set *e* (cf. Table 1), the un-
 14 supervised writer clustering could estimate only two clusters being completely un-
 15 balanced, which is obviously not enough to represent the different writing styles of
 16 505 writers. Due to the unbalanced clustering and only a small number of clusters,
 17 all other cases are similar to the usage of the WAT models only (cf. Table 8).

18 However, the supervised-CMLLR adaptation results show that a good writer
 19 clustering can bring the segments of the same writer together and thus improve
 20 the performance of the writer adapted system.

Table 8 Comparison of GDL, WAT, and CMLLR based feature adaptation using unsupervised and supervised writer clustering.

Train Test		WER[%]				
		1st pass		2nd pass		
		ML	+GDL +WAT	WAT+CMLLR		
				unsup.	sup.	
abc	d	10.88	7.83	7.54	7.72	5.82
abd	c	11.50	8.83	9.09	9.05	5.96
acd	b	10.97	7.81	7.94	7.99	6.04
bcd	a	12.19	8.70	8.87	8.81	6.49
abcd	e	21.86	16.82	17.49	17.12	11.22

1 6.3 Visual Inspections

2 The visualizations in Figure 12 show training alignments of Arabic words to their
3 corresponding HMM states. The upper rows show the alignment to the ML trained
4 model, the lower rows to the M-MMI trained models. We use R-G-B background
5 colors for the 0-1-2 HMM states, respectively, from right-to-left. The position de-
6 pendent glyph model names (cf. Section 3.2) are written in the upper line, where the
7 white-space models are annotated by 'si' for 'silence'; the state numbers are written
8 in the bottom line. Thus, HMM state-loops and state-transitions are represented by
9 no-color-changes and color-changes, respectively.

10 It can be observed in the left column of Figure 12 that especially the white-
11 spaces, which can occur between compound words and Parts of Arabic Words
12 (PAWs) [17], help in discriminating the isolated- (A), beginning- (B), or end-shaped
13 (E) glyphs of a word w.r.t. the middle-shaped (M) glyphs, where usually no white-
14 spaces occur on the left or right side of the character (cf. [61, 44] for more details
15 about A/B/M/E shaped characters). The frames corresponding to the white-space
16 part of the words are aligned in a more balanced way in Figure 12(a) and Fig-
17 ure 12(b) using the M-MMI modeling (lower rows) opposed to ML modeling (upper
18 rows): the proposed M-MMI models learned that white-spaces help to discriminate
19 different glyphs. This can even lead to a different writing variant choice without any
20 white-space models [17] (see Figure 12(c)). Note that we cannot know in advance
21 in training if a white-space is used or not, and if so, how large it is, as it is not tran-
22 scribed in the corpora and depends on the writer's handwriting style (e.g. cursive
23 style used in Figure 12(a)).

24 In the right column of Figure 12, unsupervised test alignments are compared.
25 The upper rows show incorrectly recognized words by unsupervised alignments to
26 the ML trained model, the lower rows correctly recognized words by unsupervised
27 alignments to the M-MMI trained models. Due to the discriminatively trained glyph
28 models, the alignment in Figure 12(d) to the M-MMI model is clearly improved
29 over the ML model, and the system opts for the correct compound-white-space
30 writing variant [17]. In Figure 12(e), again the alignment is improved by the dis-

1 **6.4 Comparisons with other Systems**

2 **IfN/ENIT Competitions at ICDAR/ICFHR.** In Table 9 we compare our own eval-
3 uation results on the ICDAR 2005 [49] setups (without any tuning on test data as
4 explained in Section 6.2) and ICDAR 2007/2009 and ICFHR 2010 [48, 50] setups.
5 It should be noted that the result for the *abcd-e* condition is the best known error
6 rate in the literature [20].

7 The ICDAR 2009 test datasets which are unknown to all participants were col-
8 lected for the tests of the ICDAR 2007 competition. The words are from the same
9 lexicon as those of the IfN/ENIT database and written by writers, who did not con-
10 tribute to the data sets before, and are separated into set *f* and set *s*. Our results
11 (externally calculated by TU Braunschweig) in Table 9 ranked third at the ICDAR
12 2009 competition and are among the best purely HMM based systems, as the A2iA
13 and MDLSTM systems are hybrid system combinations or full neural network based
14 systems, respectively. Also note that our single HMM based system is better than
15 the independent A2iA systems (cf. [48] for more details). In particular, our proposed
16 M-MMI-conf based approach for unsupervised model adaptation even generalizes
17 well on the *set s*, which has been collected in the United Arab Emirates and rep-
18 represents significantly different handwriting styles.

19 Note the 36% relative improvement in Table 9 we achieved in the recent ICFHR
20 2010 Arabic handwriting competition [50] with the proposed M-MMI training
21 framework and an MLP based feature extraction. Our system ranked second and
22 used again no system combinations. Interesting is the result of the UPV PRHLT
23 group who significantly improved their relatively simple baseline system due to a
24 vertical centroid normalization of sliding window based features [50, 24]. Note that
25 our MLP-GHMM does not perform any preprocessing.

26 **6.5 Machine-Printed Arabic Text Recognition**

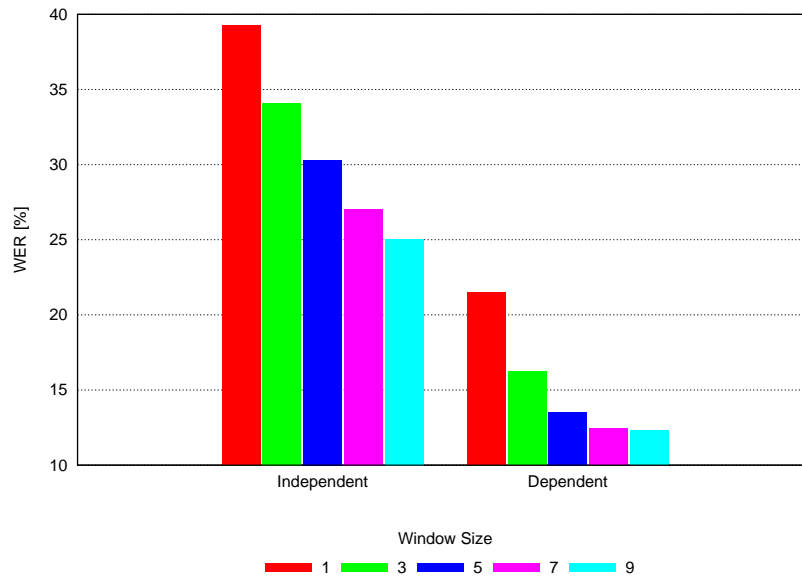
27 In a first set of experiments we optimized the feature extraction parameters and
28 compared position independent and dependent glyph models, using single-density
29 models only. In both cases we used glyph HMMs with 6 states with skip transitions
30 and 3 separate GMMs with a globally pooled covariance matrix. The results for
31 the development set of the RAMP-N database (cf. Section 5.2) in Figure 13 show an
32 error rate reduction of about 50% relative for position dependent glyph models com-
33 pared to a position independent glyph modeling. Note that we empirically optimized
34 the PCA reduction to 30 components, and that the feature extraction parameters are
35 similar to those used in handwritten text recognition.

36 Some examples of the professional ArabicXT fonts¹⁰ occurring in the RAMP-N
37 corpus, which are widely used by newspapers, magazines, or book publishers, are
38 shown in Figure 14.

¹⁰ <http://www.layoutltd.com/arabicxt.php>

Table 9 Comparison to ICDAR/ICFHR Arabic handwriting recognition competition results on the IfN/ENIT database

Competition	Group	WER [%]			
		abc-d	abcd-e	abcde-f	abcde-s
ICDAR 2005 [49]	UOB	15.00	24.07	-	-
	ARAB-IFN	12.06	25.31	-	-
	ICRA (Microsoft)	11.05	34.26	-	-
ICDAR 2007 [47]	SIEMENS [70]	-	18.11	12.78	26.06
	MIE (DP)	-	-	16.66	31.60
	UOB-ENST (HMM)	-	-	18.07	30.07
ICDAR 2009 [48]	MDLSTM	-	-	6.63	18.94
	A2iA (combined)	-	-	10.58	23.34
	(MLP/HMM)	-	-	14.42	29.56
	(HMM)	-	-	17.79	33.55
	RWTH OCR (this work, M-MMI)	6.12	15.35	14.49	28.67
	RWTH OCR (this work, M-MMI-conf)	5.95	14.55	14.31	27.46
ICFHR 2010 [50]	UPV PRHLT (HMM)	7.50	12.30	7.80	15.38
	RWTH OCR (this work, MLP-GHMM)	3.47	7.26	9.12	18.94
	UPV PRHLT (HMM, w/o vert. norm.)	-	-	12.09	21.55
	CUBS-AMA (HMM)	-	-	19.68	32.10
Other results	BBN [51]	10.51	-	-	-

**Fig. 13** Comparison of position independent and dependent glyph modeling on the RAMP-N development corpus, using single-density models, and PCA reduced appearance-based sliding window features.

AXtAlFAres	الخط الحسن يزيد الحق وضوحا
AXtManalFont	الخط الحسن يزيد الحق وضوحا
AXtSHAReQXL	الخط الحسن يزيد الحق وضوحا
AXtGIHaneBoldItalic	الخط الحسن يزيد الحق وضوحا
AXtKarim	الخط الحسن يزيد الحق وضوحا
AXtMarwanBold	الخط الحسن يزيد الحق وضوحا
AXtMarwanLight	الخط الحسن يزيد الحق وضوحا
AXtSHAReQ	الخط الحسن يزيد الحق وضوحا
AXtCalligraph	الخط الحسن يزيد الحق وضوحا
AXtHammed	الخط الحسن يزيد الحق وضوحا
AXtThuluthMubassat	الخط الحسن يزيد الحق وضوحا

Fig. 14 Some examples of various professional newspaper fonts used in the RAMP-N corpora (example images taken from <http://www.layoutltd.com/>)

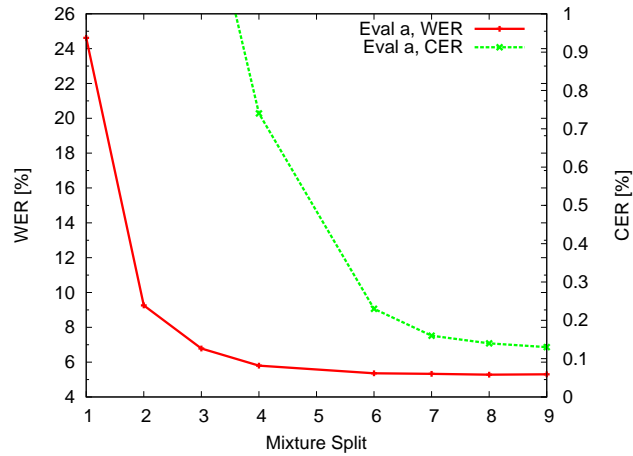


Fig. 15 Results for position dependent GMMs on the RAMP-N subset Eval a

1 Experiments with Gaussian mixture models (GMMs) instead of single densities
2 in Figure 15 improve the WER/CER as expected, as they implicitly model the up
3 to 20 different font appearances in the corpora. Note that glyph dependent length
4 (GDL) models as e.g. successfully used for handwriting in [17, 15, 24] (also cf. Fig-
5 ure 7) lead only to small improvements so far for machine-printed text recognition.
6 The results in Table 10 show detailed results for each font appearing in the
7 RAMP-N subset Eval a: high WER but low CER are due to OOV words, which
8 are often recognized as a sequence of PAWs instead of a single word, resulting in
9 one substitution and many insertion errors, but zero edits at the character level. Sim-
10 ply replacing those word sequences between white-space blocks can further reduce

Table 10 Font-wise results for ML trained GMMs on the RAMP-N subset Eval a.

Font	Lines	Errors	Words	OOV	WER[%]	Errors	Glyphs	CER[%]
AXtAlFares	2	10	2	2	500.00	0	19	0.00
AXtCalligraph	1	0	8	0	0.00	0	21	0.00
AXtGIHaneBoldItalic	15	19	129	4	14.73	12	591	2.03
AXtHammed	3	0	5	0	0.00	0	31	0.00
AXtKaram	9	2	83	0	2.41	4	300	1.33
AXtManal	1	0	2	0	0.00	0	4	0.00
AXtManalBlack	5	5	27	1	18.52	11	112	9.82
AXtMarwanBold	109	46	385	18	11.95	13	2002	0.65
AXtMarwanLight	3261	828	18963	405	4.37	79	83091	0.10
AXtShareQ	5	10	64	0	15.62	7	299	2.34
AXtShareQXL	68	35	371	13	9.43	10	1973	0.51
AXtThuluthMubassat	1	0	3	0	0.00	0	13	0.00
Total (Eval a)	3480	955	20042	443	4.76	136	88456	0.15

Table 11 Results for ML trained GMMs using rendered and scanned data of the RAMP-N subset Eval a.

Layout Analysis	Rendered		Scanned	
	WER	CER	WER	CER
Supervised	4.76	0.15	5.79	0.64
OCRopus	-	-	17.62	3.79

1 the WER. Interesting for future work will therefore remain larger lexica or charac-
 2 ter and PAW language models to further reduce the effect OOVs. Due to unbalanced
 3 font frequencies a re-rendering of the training data in other fonts might further re-
 4 duce the error rates in future works.

5 The results in Table 11 show the difference between rendered and scanned re-
 6 sults, where we additionally compared supervised layout and unsupervised layout
 7 analysis using OCRopus¹¹. The scans were generated by printing and scanning the
 8 PDFs in their original size, i.e. DIN-A2 at 600dpi. It can be seen that the main per-
 9 formance decrease is due to OCRopus’ layout analysis problems and not due to the
 10 scan quality.

11 As it is often observed that discriminative GHMM training performs better with
 12 fewer Gaussian mixture densities, we use a split-6 ML trained model to initialize
 13 our M-MPE training (cf. Λ_0 in Section 3.3). The results in Figure 16 show again
 14 a significant reduction in terms of WER and CER. Note that BBN’s Glyph HMM
 15 system PLATO [52] reported similar relative improvements for position dependent
 16 glyph models and discriminative MMI/MPE training.

17 In Figure 17 an unsupervised alignment example is shown for a line segment
 18 of RAMP-N subset Eval a, which seems suitable for postprocessing steps such as
 19 syntax highlighting or reCAPTCHA-like [77] processes. We used an ML trained
 20 GHMM model resulting in zero word/character errors.

¹¹ <http://code.google.com/p/ocropus/>

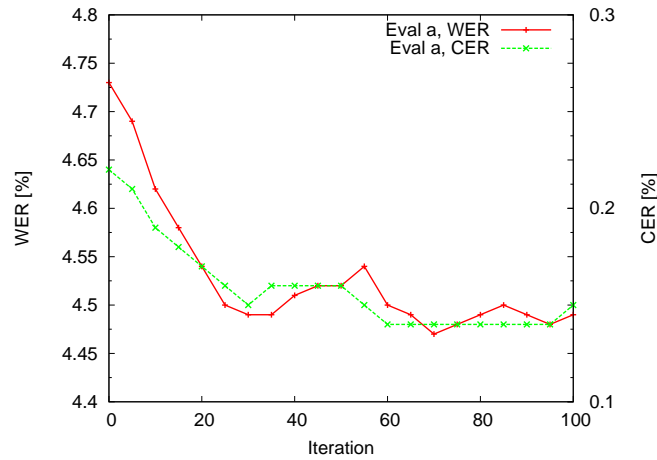


Fig. 16 Results for M-MPE training on RAMP-N corpus Eval a

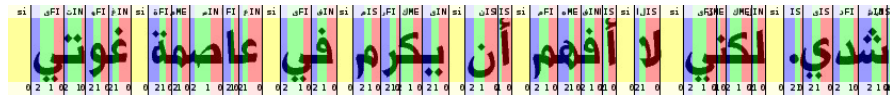


Fig. 17 Example of an unsupervised alignment on RAMP-N corpus Eval a

7 Conclusions

We presented our hidden Markov model (HMM) based RWTH OCR system which represents a unique framework for large vocabulary optical character recognition (OCR). The advantages of confidence- and margin-based discriminative training using a MMI/MPE training criterion for model adaptation using an HMM based multi-pass decoding system were shown for Arabic handwriting on the IfN/ENIT corpus (isolated word recognition), and preliminary results were shown for Arabic machine-printed text on the RAMP-N corpus (open-vocabulary, continuous line recognition). More details are presented in r [13].

We discussed an approach how to modify existing training criteria for handwriting recognition like for example MMI and MPE to include a margin term. The modified training criterion M-MMI was shown to be closely related to existing large margin classifiers (e.g. SVMs) with the respective loss function. This approach allows for the direct evaluation of the utility of the margin term for handwriting recognition. As expected, the benefit from the additional margin term clearly depends on the training conditions. The proposed discriminative training approach could outperform the ML trained systems on all tasks.

The impact of different writing styles was dealt with a novel confidence-based discriminative training for model adaptation, where the usage of state-confidences during the iterative optimization process based on the modified M-MMI-conf crite-

1 rion could decrease the word-error-rate on the IfN/ENIT database by 33% relative
2 in comparison to an ML trained system.

3 Interesting for further research will remain hybrid HMM/ANN approaches [27,
4 21], combining the advantages of large and non-linear context modeling via neural
5 networks while profiting from the Markovian sequence modeling. This is also sup-
6 ported by the 36% relative improvement we could achieve in the ICFHR 2010 Ara-
7 bic handwriting competition [50] with the proposed discriminative GHMM frame-
8 work but an MLP based feature extraction.

9 We proposed an approach to automatically generate large corpora for machine-
10 printed text recognition. The preliminary results on the novel RAMP-N database
11 showed that our framework is able to recognize Arabic handwritten *and* machine-
12 printed texts. Future work will focus on using more visual training data, larger lex-
13 ica, higher order n-gram language models, and character or PAW based language
14 models as e.g. successfully used in [52].

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